



Technical information

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CALIBRE 3135

CALIBRE 3155

CALIBRE 3175

CALIBRE 3185



CALIBRE 3135, pages 4 – 19

CALIBRE 3155, pages 20 – 25

CALIBRE 3175, pages 26 – 31

CALIBRE 3185, pages 32 – 39

**LIST OF SPECIAL ROLEX TOOLS**

(can be ordered from the Technical Information Department)

- Ref. 2019 Microstella key
- 2106 Tool for fitting the spring for cam yoke
- 2111 Movement-holder
- 2139 Support for automatic device module
- 2140 Tip for extracting the stud for cam
- 2141 Riveting tool for the oscillating weight axle
- 2142 Mainspring winder



## REMARKS

### Date correctors

The date correctors (Nos. 3135-645 and 3155-645) are not interchangeable. To be distinguishable the correctors (No. 3135-645) for calibres 3135 and 3175 are nickel-plated, the correctors (No. 3155-645) for calibre 3155 are gilt.

### Springs for cam yoke

The spring for cam yoke (No. 3155-635) for calibre 3155 is thicker than the spring for cam yoke (No. 3135-635) for calibres 3135, 3175 and 3185. They are 0.28 mm, respectively 0.21 mm thick. Moreover, the bend at one extremity makes them distinguishable, see Fig. 1.

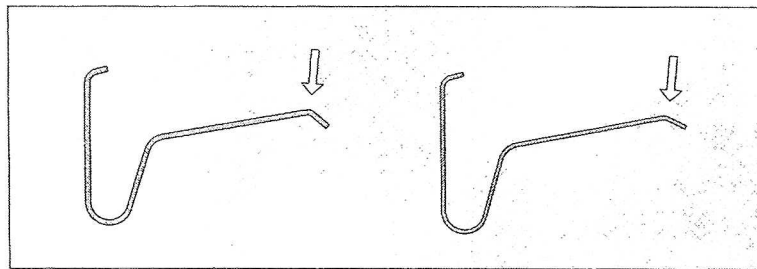


Fig. 1

### Second wheels

The second wheel (No. 3155-360) for calibres 3155 and 3185 has a pivot-shank longer than the one of the second wheel (No. 3135-360) for calibres 3135 and 3175. The second wheels must be coated with Epilame.

### Dials

The dials for calibres 3035 and 3075 can serve respectively for calibres 3135 and 3175, on condition that the feet are 2.40 mm long. Dial feet 2.60 mm long must be shortened. Dials for calibre 3055 can serve without modification for calibre 3155.

### Lubrication

It is important, before assembling the movement, to refer to the lubricating charts where the points of lubrication and the type of lubricants to be used are shown.

**In the text only the most particular points are mentioned.**

### Epilame coating

Coating with Epilame should be carried out as follows :

- Immerse the parts in Fixodrop\* Epilame for at least two minutes.
- Dry under hot air (i.e. with a hairdryer) to avoid condensation.

\* Can be ordered from the Technical Information Department.



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## CALIBRE 3135

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