 <b>CALIBRES NO. 10</b>	<b>CS08-19-C-010-E</b>	<b>A</b>

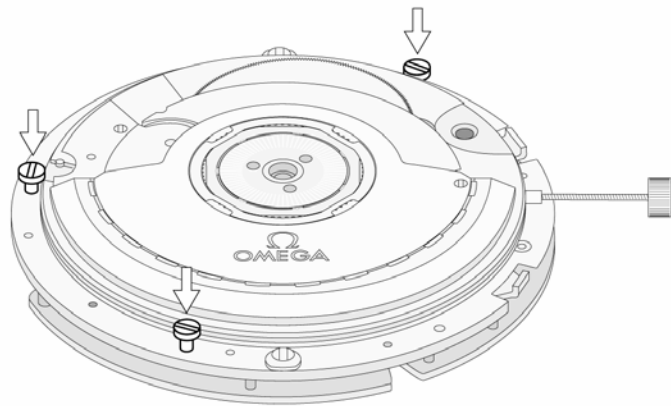
## Assembling screw Calibres 1140 / 1141

### CS MEASURES

#### Problem

The assembling screws which attach the basic movement to the chronograph module are fragile.

**Figure 1**



#### Analysis

In order to stabilise the screws against tension and shocks, several measures have been taken:

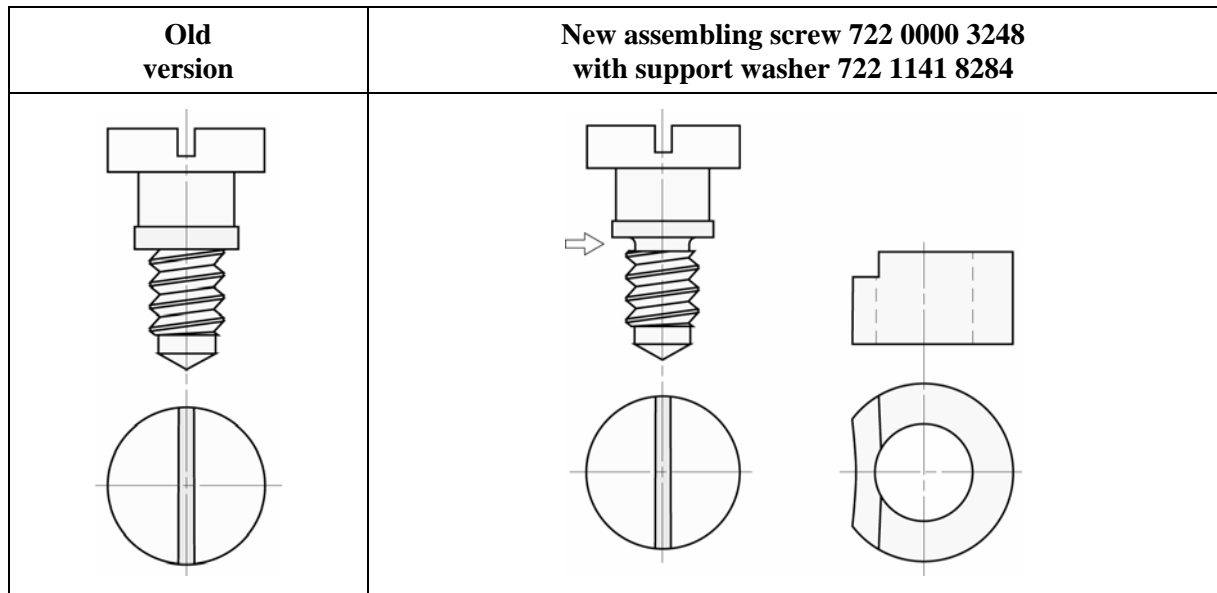
- The new screws, made of stainless steel, have a better resistance than the old screws, which were made of steel for profile turning.
- The screw has been improved by adding a groove at the top of the thread (see figure 2).
- The design has been improved by an additional support washer placed between the chronograph module and the basic movement (see figure 2 and 3).

#### Solution

Replacement of the old assembling screws by the new version (with the support washer). For all assembling screw orders, the new screws will be delivered with the support washer.

## REPLACEMENT OF THE ASSEMBLING SCREW

Figure 2



### Important

The new assembling screw can be easily identified by the groove at the top of the thread (see figure 2).

### Assembling

First place the 3 support washers between the chronograph module and the basic movement. The assembling screws can then be screwed through the support washers.

Figure 3

